

NEW POTENTIAL – FULL QUALITY CONTROL PROCESS

Recommended Complete Process Flow

1. Tech Pack & Requirements Review
2. Raw Material Inspection
3. Fabric Testing & Approval
4. Fabric Pre-Shrinking Control
5. Pre-Production Sample Approval (PPS)
6. Cutting Control
7. Print & Embroidery Piece Inspection (100%)
8. First-Piece Quality Control (First Article Inspection)
9. In-Line Quality Control
10. Finishing & 100% Garment Check
11. Final Product Quality Control
12. Final Inspection & AQL Audit
13. Packing Inspection
14. Shipment Release

Why this version is stronger:

- Retains the original professional OEM quality system.
- Adds fabric pre-shrinking before cutting.
- Adds 100% inspection of print and embroidery panels before line input.
- Adds First Piece Approval after sewing starts.
- Separates In-Line QC and Final Product QC.
- Keeps final AQL inspection and shipment release control.